



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4151-7
Job Sheet 189736



Part No: D4151-7

Job Qty: 10 pcs

Part Name: Fwd Eyebolt Receiver (Upper)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per
dwg revC DD verf:JLM IPP Rev:C Change mat'l size JFS 17.01/25 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs	2/8/19	2/8/19	0.00	0.38	Bandsaw - 1		19-02-27
110	HAAS 5 Axis - B4B	10 pcs	2/8/19	2/8/19	0.00	11.24	HAAS - 5 - B4B		19-03-05
120	QC 2	10 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		19-03-05
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S156876



Part: D4151-7

Job No: 189736

Serial No/Batch: S156876

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/26/19

M304B1.500X1.500
S150609

Plex 1/30/19 7:39 AM Dart.lajeunesse.marie

NCR: 19-7246

130 QC 8	10 pcs	2/8/19	0.00	0.00	QC 2 - 63	
					QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	2/19/03/05
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
140 Packaging 3-1 - Stock - B4B	10 pcs	2/8/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	9-09-2 87 MAR 06 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
150 QC 21 - SA	10 pcs	2/8/19	0.00	0.00	QC 21 - SA - 21	BAS 21 9-09-2 MAR 06 2019

		QC 21 - SA - 70	
Part Op 100 - (Bandsaw)Cut blank to 2.960" long Descriptions: 110 - (HAAS CNC vertical machine #5)1-MILL as per follo FA952 & dwg , 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - Identify as per dwg & Stock Location:_____ 150 - (QC21- Final Inspection - Work Order Release)			
MAT 09 C+B Job BOM			
Part / Item	Component Name	Quantity	Operation Container
M304B1.500X1.500	M304 Bar 1.500 x 1.500	2.5000 ft (.25 ea)	100-Bandsaw - 1 5150609
Job Allocations			
Operation	Component Part	Required	Inventory Allocated
100-Bandsaw - 1	M304B1.500X1.500	3	5 0
Part Specifications			
Specifications could not be found.			

MAT
used
6.014'

